Your vehicle has the Passive Anti-Theft System (PATS) which requires two keys to be programmed to a replacement ECM/PCM in order to start. This requires a scan tool with capability to program PATS type E keys. If you did not purchase keys from us, please contact your local dealership or qualified locksmith to program keys to your vehicle.

If you did purchase a pair of uncut keys from us, please follow these steps to fully sync the keys to the replacement ECM/PCM so that you will NOT need the Ford Dealership or a locksmith to reprogram your keys. You will need to have them cut to match your original ignition key by a locksmith or hardware store. You must follow the following procedure or the vehicle may not start:

1. Insert one key and leave at ignition OFF
2. Turn the key to ignition ON (not to start/crank motor) for three seconds then remove the key
3. Insert the second key and turn to ignition ON (not to start/crank motor) for three seconds then remove the key.
4. Start motor with either key!

If you would like to relearn your original key to the replacement PCM/ECM, please follow these steps:

1. Have both FS1INC keys cut to match your current ignition key.
2. Insert one of the FS1INC keys into the ignition and turn it to the ON position (not to start/crank motor) for one second then turn OFF.
3. Repeat with the second FS1INC key.
4. Now repeat step 2 with your original key

**IMPORTANT:**
These 4 steps need to be done within 10 seconds. The security light will flash to confirm that the original key has been programmed to the replacement PCM/ECM.